



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D407-797-111
Job Sheet 174409



Part No: D407-797-111

Job Qty: 1 ea

Part Name: 407 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/15/18

Job Tracking No:

Due Date: 3/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D407-797 REV D IPP Rev:A 11.02.09 new issue DD verf:JLM IPP Rev:B 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/21/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 16 2018
110	Packaging	1 pcs		3/21/18	0.00	0.00	Packaging1-4		JUL 16 2018
120	QC	1 pcs		3/21/18	0.00	0.00	QC4		
130	Packaging	1 pcs		3/21/18	0.00	0.00	Packaging3-2		
135	DC	1 pcs		3/21/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		3/21/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D407-797-111 Location:FG034
Descriptions: 135 - Photocopy bluefile & type labels per PPPD407-797-111 CHG002

JUL 17 2018
PK002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5061117
AN6-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	5064084
D4271-011	Beam Assembly, Fwd	1 Ea (1 ea)	90-Start up Operation	5091965
D4271-013	Beam Assembly, Aft	1 Ea (1 ea)	90-Start up Operation	5091966
D4292-1	Fitting	2 Ea (2 ea)	90-Start up Operation	5084223
D4294-1	Fitting	2 Ea (2 ea)	90-Start up Operation	5084571
D4314-1	Shim	4 Ea (4 ea)	90-Start up Operation	505496
D4314-3	Shim	4 Ea (4 ea)	90-Start up Operation	5075914
D4713-1	Spacer	1 Ea (1 ea)	90-Start up Operation	5072657
MS21042L6	Nut	4 Ea (4 ea)	90-Start up Operation	5041168
MS24694-S10	Screw	4 Ea (4 ea)	90-Start up Operation	504120986
MS27151-19	Nut	4 Ea (4 ea)	90-Start up Operation	504248072-5079971XZ
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	90-Start up Operation	5050161
NAS1149D0663J	Washer	8 Ea (8 ea)	90-Start up Operation	5043782



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Container No: S092117



Part: D407-797-111

Job No: 174409

Serial No/Batch: S092117

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 07/16/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	2	25	0
	AN6-20A	2	33	0
	D4271-011	1	3	0
	D4271-013	1	1	0
	D4292-1	2	4	0
	D4294-1	2	5	0
	D4314-1	4	31	0
	D4314-3	4	27	0
	D4713-1	1	7	0
	MS21042L6	4	254	0
	MS24694-S10	4	28	0
	MS27151-19	4	33	0
	MS3367-5-0	1	776	0
	NAS1149D0663J	8	527	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Qty -111	Part Number	Description
X					D407-797-011	QUICK RELEASE HELI-UTILITY-BASKET
	X				D407-797-012	QUICK RELEASE HELI-UTILITY-BASKET
		X			D407-797-013	QUICK RELEASE HELI-UTILITY-BASKET
			X		D407-797-014	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D407-797-111	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4294-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP

REFERENCE ONLY

Change Record

Part Number D407-797-111
Description BASKET MOUNTING INSTALLATION

Page 1 of 1[illegible]